

# Helically twisted long-period fiber gratings of YOFC single-mode fiber with optical fiber welding machine

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The single-mode fiber provided by YOFC inc is employed for spiral processing by commercial welding machine. It can clearly see the periods structure under the light, but there is no obvious deformation of the fiber core, cladding and surface morphology under a microscope. There is an obvious resonant peak near 1560 nm, half peak width is about 25 nm, the depth of the resonant peak closed to -26 dB, when the period is about 411  $\mu\text{m}$ . It agrees with theoretical calculation results according to the long-period fiber grating coupled-mode theory. The resonance wavelength is caused by coupling between the fundamental mode and the  $\text{LP}_{14}$  mode. The responsivities of the helically twisted long-period fiber gratings (H-LPFG) for the temperature is measured, the resonance wavelength is linear with temperature, the slope is 86 pm/ $^{\circ}\text{C}$ . Because it is easy to inscribe by commercial welding machine, and has a strong resonance peak, it has potential applications as the temperature sensor.

Keywords: YOFC single-mode fiber, helically twisted long-period fiber gratings, fundamental mode, cladding mode, coupled-mode theory.

## 1. Introduction

Chiral fiber grating (CFG) is a kind of fiber having periodic helical refractive index modulation with the axial and angle. In 2004 [1] the CFG was reported, and since then, it has been widely studied. It has the circular polarization selection, wavelength selection, orbital angular momentum and sensing applications, which attract wide attention [2–4]. Helically twisted long-period fiber grating (H-LPFG) is a kind of a long-period CFG. It has advantages of both long-period fiber grating and CFG at the same time.

The H-LPFGs, due to their advantages in the helical structure and long-period fiber grating, have been mainly applied to sensing the twisting rate [5–7], the refractive index [8], the applied stress [9], temperature [9, 10], and to generate orbital angular momentum [11–13]. In 2014, GAO *et al.* processed CFG of a multipoint phase shift with

CO<sub>2</sub> laser. The twist sensitivity of CFG is 1.959 nm/(rad/m), and it has lower temperature cross sensitivity [5]. In 2016, WANG and LI proposed a new method enabling fabrication of H-LPFGs in a thinned fiber with a diameter smaller than several tens of micrometers. This method has been applied to the refractive index measurement [8]. In 2017, BING *et al.* produced H-LPFGs by the optical fiber welding machine with programming, in which the strain sensitivity is 1.88 pm/ $\mu\epsilon$  and the temperature sensitivity is 69.9 pm/ $^{\circ}\text{C}$  [9]. In 2018, FU *et al.* used single-mode H-LPFGs to generate 1 order vortex light [11]. In 2019, ZHAO *et al.* used four mode H-LPFGs to generate 2 order vortex [12].

Until now, many kinds of fibers have been spirally processed, for example, corning SMF-28 optical fiber [13, 14], less mode optical fiber [12, 15], photonic crystal fiber [4, 16, 17], partial core optical fiber [18], *etc.*, but there are few studies about YOFC fiber single-mode. In this paper, YOFC single-mode fiber is spirally processed by a commercial welding machine, and the relationship between the period and the resonant peak is different from corning SMF-28 optical fiber presented in former reports [11]. They also studied the transmission spectra variety with temperature. The sensitivity and linearity of the resonant peak with temperature have an application potential.

## 2. Experiment

The YOFC single-mode fiber is spirally processed by a welding machine (Fujikura FSM-100p+). Firstly, the electrode discharge calibration and motor calibration are carried out on the commercial fusion splicer, when making electrode discharge calibration, Z axial motor is also calibrated. The distance between electrodes is 2.5 mm. As shown in Fig. 1, the peeled off part of the coating layer of YOFC single-mode fiber and the fiber are clamped by two optical fiber fixtures with slight tension. A special welding mode is selected. The stepping motor selects a sweep model, which means that the optical fiber fixture and the fiber between them are synchronous, moving with a constant speed, and the stepping speed is set to 0.056  $\mu\text{m}/\text{ms}$ . ZR motor is set to rotate clockwise, and the rotation speed is 0.049 $^{\circ}/\text{ms}$ . Electrode discharge power is set to -80 bit, running time is set to 300000 ms.

Figure 2a shows the processed H-LPFGs. The periods structure can clearly be seen under light. The period is about 411  $\mu\text{m}$ . But as shown in Fig. 2b, the fiber core, clad-

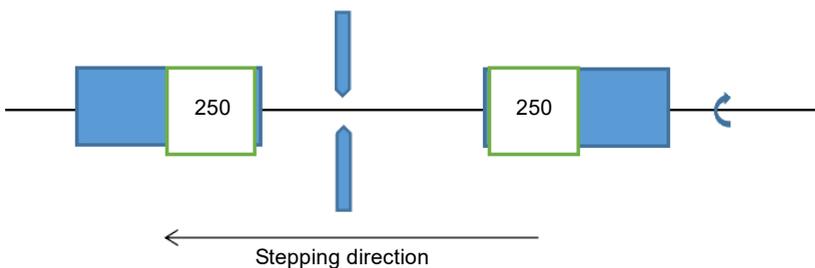


Fig. 1. Schematic of the spiral processing employing a commercial fusion splicer.

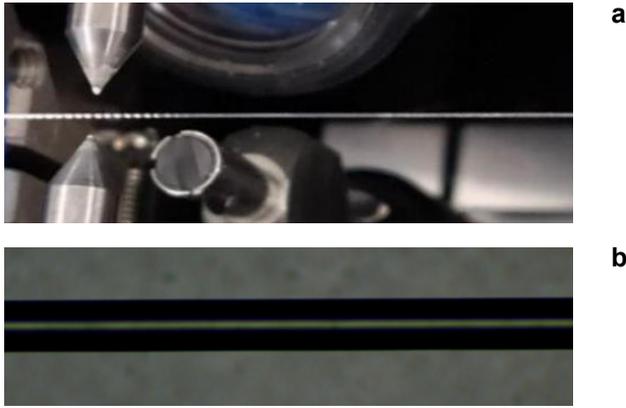


Fig. 2. Photograph of the spiral processed fiber (a), and microscope photograph of the spiral processed fiber (b).

ding and surface morphology of the processed H-LPFGs have no obvious changes under the microscope (Olympus CX23). It suggests that the periods structure shown in Fig. 1b is caused by an uneven refractive index in spiral processing. Especially, the cladding refractive index is modulated significantly, but the optical fiber has no obvious deformation. Of course, there would be some very tiny optical fiber deformations, which have little effect on transmission spectra.

The period of the H-LPFGs is equal to the pitch of helix, which can be calculated by

$$A = 360 \frac{V}{\theta} \quad (1)$$

where  $V$  is stepping speed of sweep mode,  $\theta$  is rotation speed of ZR motor. The grating pitch of H-LPFGs is calculated by Eq. (1), which is  $411.4 \mu\text{m}$ , and the total length has about 40 periods.

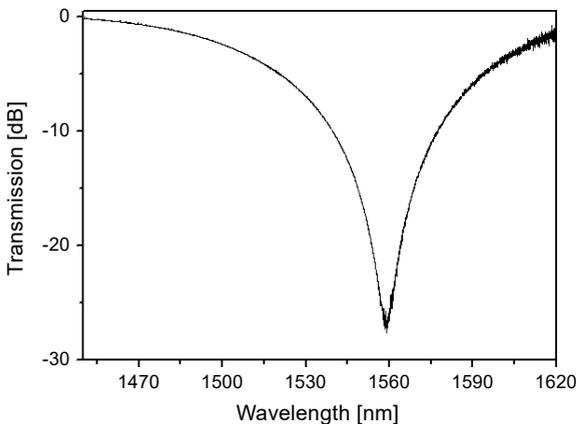


Fig. 3. The transmission spectrum of the processed H-LPFG.

The transmission spectrum is measured. The spectrometer is Yokogawa-AQ6370D. The spectral range of a broadband light source is from 1400 to 1620 nm. The measured transmission spectrum at room temperature is shown in Fig. 3. There is an obvious resonant peak near 1560 nm, and half peak width is about 25 nm. The depth of the resonant peaks is closed to  $-26$  dB, and the insert losses are very small.

### 3. Discussion

According to the long-period fiber grating coupled-mode theory [19–21], the guided fundamental mode is coupled to the forward-propagating cladding modes, and leads to the resonant peak. For the single-helix H-LPFG in a conventional SMF, the phase-matching condition can be described as

$$n_F - n_N = \frac{\lambda_D}{\Lambda} \quad (2)$$

$$\lambda_{\text{res}} = \frac{1}{1 - (\sigma_{11} - \sigma_{22}) \frac{\Lambda}{2\pi}} \lambda_D \quad (3)$$

where  $n_F$  and  $n_N$  are the effective refractive index of the fundamental mode and the coupled  $m$ -th cladding modes, respectively.  $\Lambda$  is the period of the H-LPFGs.  $\sigma_{11}$  and  $\sigma_{22}$  are dc coupling coefficients of the fundamental mode and the coupled  $m$ -th cladding mode, respectively.  $\lambda_D$  is the design wavelength and  $\lambda_{\text{res}}$  is the resonant wavelength. The diameter of the core, cladding, the refractive indexes of the core  $n_1$  and cladding  $n_2$ , are 9.3  $\mu\text{m}$ , 125  $\mu\text{m}$ , 1.4628, and 1.4573, respectively.

As shown in Fig. 4, the effective refractive index of the fundamental mode and the cladding modes are calculated. Both the effective refractive index of the fundamental mode and the cladding modes are monotonic decreasing with the increasing of wave-

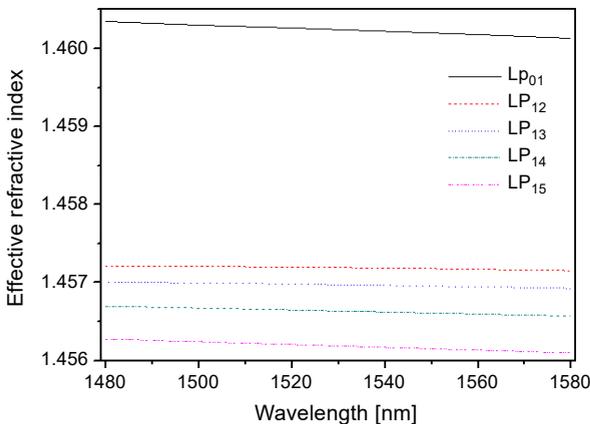


Fig. 4. The relationship between the effective refractive index and the wavelength in different modes.

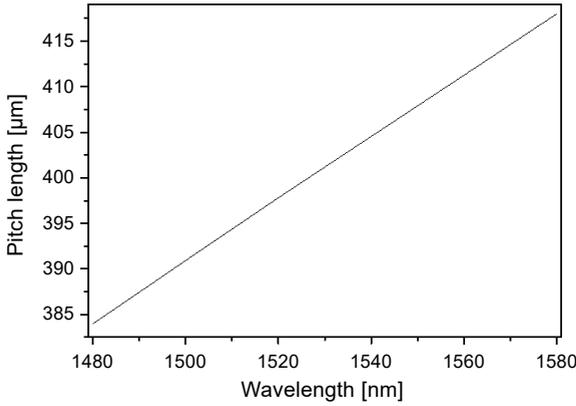


Fig. 5. Pitch length vs. wavelength of coupling between fundamental mode  $LP_{01}$  and cladding mode  $LP_{14}$ .

length. According to Eqs. (2) and (3), the couple between the fundamental mode and the  $LP_{14}$  mode can be calculated. The relation between the pitch length and the resonant wavelength is shown in Fig. 5. The difference of dc coupling coefficient between the fiber core and the cladding is 0.0008632. The pitch length increases with the increasing of resonant wavelength. When the pitch length is 411  $\mu\text{m}$ , the wavelength is around 1560 nm. This experimental result coincides with Fig. 5, which means that the resonant wavelength in Fig. 3 is coupled by the fundamental mode and the 4th cladding mode. The pitch lengths of 390 and 400  $\mu\text{m}$  are also processed; the resonant wavelengths are around 1500 and 1530 nm.

The responsivities of the H-LPFG for the temperature with a broadband light source and optical spectrum analyzer are measured. The temperature change from 30 to 150°C and the transmission spectrum are measured at every 10°C. The results are shown in Fig. 6; the resonant wavelength increased with the increase in temperature. The fitting result is linear, the slope is 86 pm/°C. Compared with Ref. [9], the single-mode fiber

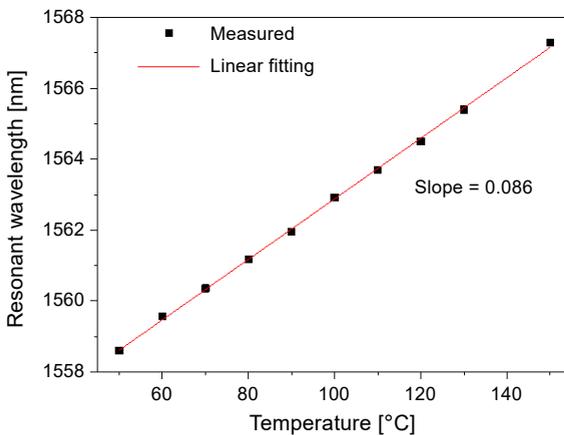


Fig. 6. Resonance wavelength vs. temperature.

is different, and the coupling between the fundamental mode and the cladding mode is also different. By the use of YOFC's single-mode fiber, the slope is slightly larger than Ref. [9], and the linearity is better than Ref. [9]. Because of easy inscription process, it has potential applications in as a temperature sensor.

## 4. Conclusion

In conclusion, H-LPFGs of YOFC single-mode fiber is processed by a commercial welding machine. The periods' structure can be easily observed with a naked eye, and no significant change is seen under a microscope. The period of processed H-LPFGs is about 411  $\mu\text{m}$ ; the resonant wavelength is near 1560 nm. The resonance wavelength is caused by coupling between the fundamental mode and the  $\text{LP}_{14}$  mode. The resonance wavelength vs. temperature is studied. The resonant wavelength increased linearly with increasing temperature; the slope is 86  $\text{pm}/^\circ\text{C}$ . Therefore, it can be applied as a temperature sensor.

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